

General Technical Information for Hafner Valves

Temperature range:

Type-number	Temperature range
BV, BR, BL, BA	-20°C to +50°C
BG, BH	-10°C to +60°C
HV, HVR, P	-10°C to +60°C
MH, MNH DC-version	-10°C to +60°C
MH, MNH AC-version	-10°C to +50°C
MD, MK	-10°C to +50°C
TT	-50°C to +50°C

Several customer-specific items have been catered for an enlarged temperature range.

Leakage rate at 6 bar pressure:

All (100 % of) the Hafner-valves leaving the factory are individually tested on function and leakage.

The following leakage rate is allowed and a valve is still rated as good with the following:

- Internal leakage: 4 cm³ / min
- External leakage: 2 cm³ / min

For TT-valves only:

At temperatures below - 40°C the internal leakage can increase to 10 cm³ / min

General Warranty:

The general warranty is 12 month from delivery. Warranty expires when valves have been opened.

Recommended signal length:

The recommended signal length to reach full flow is 50 msec.

Operation and required air-quality:

The valves are designed for being used with cleaned and lubricated or cleaned and unlubricated compressed air.

Required Air-quality-level in accordance to ISO 8573-1:2010: 7 – 4 – 4 for particles – water – oil

Lubrication:

Valves do not require any lubrication but lubrication in general increases the life-time of the products. Please avoid to lubricate the valves during a certain period of time and let them run dry later. For low-temperature-items: Do not lubricate as most kinds of oil and grease do not properly operate below - 25°C.

Voltage tolerance:

The general voltage tolerance of all solenoid systems is +/- 10%.

Standard materials used for Hafner-valves:

Bodies	standard VES / KES chapter 2.10	anodised aluminum 1.4404
Spool		stainless steel 1.4104
Sealing-system	standard low temperature chapter 2.9 1/4" VES / KES chapter 2.10 1/2" VES chapter 2.10	brass & NBR brass & PUR stainless steel & PUR stainless steel & FKM
Other inner parts	standard low temperature chapter 2.9 VES / KES chapter 2.10	brass, POM, NBR brass, POM, NBR stainless steel, POM, FKM
Actuation elements	BA-valves HV BH BHP	PA 6.6 30 % glass filled Thermoset resin PA 6.6 ABS-plastic
Upper part solenoids	series 500 and 700 other series VES KES	PA 6.6 30 % glass filled, brass anodised aluminum, brass 1.4404, operator tube 1.4305 PA 6.6 30 % glass filled, operator tube 1.4305

PA	Polyamide
1.4404	high graded stainless steel
POM	Polyoxymethylene
FKM	Fluoroelastomer

In accordance to CETOP position paper „PP07 Machine Directive 2006/42/EC“: Single valves placed on the market are not ... within the meaning of Annex V, point 4 of Machine Directive 2006/42/EC.

The Hafner company policy is one of a continuous improvement process. We therefore reserve the right to amend, enhance and change specifications of the products presented in this document without notice.