FMC INVALCO

CM7 Pilot Guard

Specifications

Bulletin SSIA013

The CM7 Pilot Guard is designed to provide positive shut off of the gas supply to both the pilot, and main burner in the event of a pilot flame out.

It has a unique field adjustable sensitivity control that allows the operator to obtain a quick response of the CM7 to a pilot outage. Actuation times of 5 to 20 seconds are easily obtainable, regardless of the heat characteristics of the pilot flame. Adjustment of the sensitivity circuit is made using a supplied screwdriver.

The CM7 requires no external power source. It is unaffected by power outages and can be used in areas where no electrical power is available. It is designed to be used with the RHSB pilot burner.

Features

- Contains no mercury.
- Detects pilot flame outage quickly.
- Requires no external power source.
- Controls both burner and pilot gas.
- Ensures that the burner port is closed during pilot ignition.
- Latchable reset for one-man pilot ignition.
- Uses proven thermocouple technology for long service life.
- Available with 15' thermocouple leads.
- Easily serviced; requires no special tools.
- Constructed of anodized aluminum to withstand harsh conditions.
- Main burner port vents through pilot port flame out.
- Manufactured with stainless steel internal valve parts for a long, trouble-free life.
- Seals constructed of Viton for long life and resistance to most chemicals.

Theory of Operation

Depressing the reset button opens the internal valve, allowing gas pressure to flow out of the pilot port only and the pilot flame to be ignited (see Figure 1). Latching the reset button for 60 to 90 seconds after the pilot flame is ignited will allow the temperature sensing element to come up to temperature. The reset button is depressed fully to engage the magnetic circuit and release the reset latch. The sensitivity pot is then adjusted as per the instructions in the manual to obtain the desired release time and the unit is put into operation.

If the pilot flame should go out, causing the temperaturesensing element to cool, the CM7 Pilot Guard will snap closed, shutting off the gas pressure to both the pilot and burner ports simultaneously. In the "off" position, the burner port is open to the pilot port, allowing diaphragm pressure to vent out through the pilot line.



CM7 Pilot Guard



Figure 1.

Specifications

Materials

Body: Anodized Aluminum Internal Parts: 303 Stainless Steel

Springs: 302 Stainless Steel

Electorer Scale: Viter

Elastomer Seals: Viton

Supply Pressure

15 to 50 PSIG (operation will not be affected by pressure variation within these limits).

Temperature Limits

Sensing Element: 1500°F (815°C) Base Unit: 150°F (66°C)

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Specifications (con't)

Reaction Time

Ignition to Latch-in: 90 seconds maximum Flame-out to Shut-off: 45 seconds maximum

Failure Mode

Unit will fail in the closed position.

Ordering Guide

Model	T-Couple	Part	Shipping
Description	Length	Number	Weight
CM7 15'	15'	P511501	5 lbs.
CM7 Base Unit		P510720	4 lbs.
15' Thermocouple	15'	46121955	1 lb.
T-Couple Mount		48016474	1 lb.

* Complete units comprised of base unit, thermocouple, and thermocouple mount.

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The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.